



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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D350-616-015
Job Sheet 188516



7473

Part No: D350-616-015

Job Qty: 1 pcs

Part Name: Deck Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/19

Job Tracking No:

Due Date: 1/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV:F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	1/18/19		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	

JAN 12 2019 AS
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89

Fy027

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS					
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
		Large Fab ☐	Composite ☐	Supplier ☐			

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
Lead hand / Supervisor Approval Verification		

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkebury, ON K6A 1K7
 CANADA
 TEL: 1 613 832-5200
 Email: sales@dartaero.com
 www.dartaero.com

Container No: S144683
Part: D350-616-015
Job No: 188516
Serial No/Batch: S144683
Revision:
Inspector:
Exp Date:
 Instructions: TC STC SH96-10 Issue 3 Per FAA, STC SR00405NY 13/06/21, EASA

FAULT CATEGORY

ect te/Unqualified	☐ Power Loss/Surge	☐ Positioned Wrong
	☐ Folio/Program	☐ Outside Dimensions
	☐ Grain	☐ Over/Under tolerance
	☐ Weld	☐ Part Incorrect
	☐ Wrong Stock Pulled	☐ Part Lost/Missing
	☐ Out of Sequence	☐ Part Moved
	☐ Off-set	☐ Drawing
	☐ Misabeled	☐ Finish
	☐ Fit/Function	☐ Misread
	☐ Misaligned/off center	☐ Turning Sequence

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
120	QC 4	1 pcs	1/18/19	0.00 0.00	QC 4 - 26
					QC 4 - 28
					QC 4 - 38
					QC 4 - 42
					QC 4 - 58
					QC 4 - 6
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
130	Packaging 3-1 - Stock - B4B	1 pcs	1/18/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
135	DC - 1 - B4B	1 pcs	1/18/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	1/18/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
Part Op 120 - (QC4- 100% Inspect kits for completeness) Descriptions: 130 - (Identify as per dwg & Stock Location:_____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

D2344	Deck Plate Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5083189
D2348	Wearplate (Key Way)	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5114722
D2353	Stiffener	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5055001
D2364	Deck Plate Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5106672
D2365	Wearplate Pip Pin	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5124984
D2369-1	Locator Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5124247
D2369-3	Locator Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5124287
D4780-041	Fwd Cover Mounting Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5134647
D5387-041	Aft Cover Mounting Bracket Assembly	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5134649
D5388-1	Stub Cover	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5123571
MS20426AD4-5	Rivet	25 Ea (25 ea)	110-Packaging 1 - Pick Kit	5083538
MS20426AD4-6	Rivet	25 Ea (25 ea)	110-Packaging 1 - Pick Kit	5093088
MS20426AD5-7	Rivet	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5153848
MS20426AD5-8	Rivet	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	51136177-40
MS20601-AD4W2	Rivet	15 Ea (15 ea)	110-Packaging 1 - Pick Kit	5083539
MS20601-AD4W3	Rivet	30 Ea (30 ea)	110-Packaging 1 - Pick Kit	5076850
MS21042L3	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5132364
MS24693-C273	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5034488
MS24693-C48	Screw	22 Ea (22 ea)	110-Packaging 1 - Pick Kit	5103978
MS35207-263	Screw	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5089326
NAS1149D0363J	Washer	13 Ea (13 ea)	110-Packaging 1 - Pick Kit	5107782

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D2344	1	16	0
	D2348	4	77	0
	D2353	1	11	0
	D2364	1	11	0
	D2365	2	15	0
	D2369-1	1	8	0
	D2369-3	1	7	0
	D4780-041	1	7	0
	D5387-041	1	6	0
	D5388-1	1	11	0
	MS20426AD4-5	25	1,704	0
	MS20426AD4-6	25	1,453	0
	MS20426AD5-7	6	949	0
	MS20426AD5-8	6	108	0
	MS20601-AD4W2	15	67	0
	MS20601-AD4W3	30	487	0
	MS21042L3	6	2,383	0
	MS24693-C273	6	227	0
	MS24693-C48	22	350	0
	MS35207-263	8	523	0
	NAS1149D0363J	13	1,782	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
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OTHER : _____											